



#### MAJOR SOURCE OPERATING PERMIT

Permittee: Nemak USA., Inc.

Facility Name: Nemak USA., Inc.

Facility No.: 309-0047

Location: Sylacauga, Alabama

In accordance with and subject to the provisions of the Alabama Air Pollution Control Act of 1971, as amended, <u>Ala. Code</u> §§22-28-1 to 22-28-23 (2006 Rplc. Vol. and 2007 Cum. Supp.) (the "AAPCA") and the Alabama Environmental Management Act, as amended, <u>Ala. Code</u> §§22-22A-1 to 22-22A-15 (2006 Rplc. Vol. and 2007 Cum. Supp.), and rules and regulations adopted thereunder, and subject further to the conditions set forth in this permit, the Permittee is hereby authorized to construct, install and use the equipment, device or other article described above.

Pursuant to the **Clean Air Act of 1990**, all conditions of this permit are federally enforceable by EPA, the Alabama Department of Environmental Management, and citizens in general. Those provisions which are not required under the **Clean Air Act of 1990** are considered to be state permit provisions and are not federally enforceable by EPA and citizens in general. Those provisions are contained in separate sections of this permit.

Issuance Date: DRAFT

Expiration Date: DRAFT

Alabama Department of Environmental Management

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Fede	erally I	Enforceable Provisos	Regulations
1.	Tran	asfer	
	or ot piece anot	permit is not transferable, whether by operation of law herwise, either from one location to another, from one e of equipment to another, or from one person to her, except as provided in ADEM Admin. Code R. 335-3-13(1)(a)5.	ADEM Admin. Code R. 335-3-1602(6)
2.	Ren	<u>ewals</u>	
	six (6	pplication for permit renewal shall be submitted at least 6) months, but not more than eighteen (18) months, re the date of expiration of this permit.	ADEM Admin. Code R. 335-3-1612(2)
	to op and	source for which this permit is issued shall lose its right berate upon the expiration of this permit unless a timely complete renewal application has been submitted in the time constraints listed in the previous paragraph.	
3.	Seve	erability Clause	
	and claus inval juris inval confi	provisions of this permit are declared to be severable if any section, paragraph, subparagraph, subdivision, se, or phrase of this permit shall be adjudged to be lid or unconstitutional by any court of competent diction, the judgment shall not affect, impair, or lidate the remainder of this permit, but shall be lined in its operation to the section, paragraph, paragraph, subdivision, clause, or phrase of this permit shall be directly involved in the controversy in which i judgment shall have been rendered.	ADEM Admin. Code R 335-3-1605(e)
4.	Com	pliance	
	(a)	The permittee shall comply with all conditions of ADEM Admin. Code 335-3. Noncompliance with this permit will constitute a violation of the Clean Air Act of 1990 and ADEM Admin. Code 335-3 and may result in an enforcement action; including but not limited to, permit termination, revocation and reissuance, or modification; or denial of a permit renewal application by the permittee.	ADEM Admin. Code R 335-3-1605(f)
	(b)	The permittee shall not use as a defense in an enforcement action that maintaining compliance with conditions of this permit would have required halting or reducing the permitted activity.	ADEM Admin. Code R 335-3-1605(g)

Fed	erally Enforceable Provisos	Regulations
5.	<u>Termination for Cause</u>	
	This permit may be modified, revoked, reopened, and reissued, or terminated for cause. The filing of a request by the permittee for a permit modification, revocation and reissuance, or termination, or of a notification of planned changes or anticipated noncompliance will not stay any permit condition.	ADEM Admin. Code R. 335-3-1605(h)
6.	Property Rights	
	The issuance of this permit does not convey any property rights of any sort, or any exclusive privilege.	ADEM Admin. Code R. 335-3-1605(i)
7.	Submission of Information	
	The permittee must submit to the Department, within 30 days or for such other reasonable time as the Department may set, any information that the Department may request in writing to determine whether cause exists for modifying, revoking and reissuing, or terminating this permit or to determine compliance with this permit. Upon receiving a specific request, the permittee shall also furnish to the Department copies of records required to be kept by this permit.	ADEM Admin. Code R. 335-3-1605(j)
8.	Economic Incentives, Marketable Permits, and Emissions Trading	
	No permit revision shall be required, under any approved economic incentives, marketable permits, emissions trading and other similar programs or processes for changes that are provided for in this permit.	ADEM Admin. Code R. 335-3-1605(k)
9.	Certification of Truth, Accuracy, and Completeness:	
10.	Any application form, report, test data, monitoring data, or compliance certification submitted pursuant to this permit shall contain certification by a responsible official of truth, accuracy, and completeness. This certification shall state that, based on information and belief formed after reasonable inquiry, the statements and information in the document are true, accurate and complete.  Inspection and Entry	ADEM Admin. Code R. 335-3-1607(a)
	Upon presentation of credentials and other documents as may be required by law, the permittee shall allow authorized representatives of the Alabama Department of Environmental Management and EPA to conduct the following:	ADEM Admin. Code R. 335-3-1607(b)

Fede	rally I	Enforce	eable Provisos	Regulations
	(a)	is loc or wh	r upon the permittee's premises where a source cated or emissions-related activity is conducted, here records must be kept pursuant to the itions of this permit;	
	(b)		ew and/or copy, at reasonable times, any records must be kept pursuant to the conditions of this ait;	
	(c)	(inclu contr	ect, at reasonable times, this facility's equipment ading monitoring equipment and air pollution rol equipment), practices, or operations regulated quired pursuant to this permit;	
	(d)	or pa	ple or monitor, at reasonable times, substances trameters for the purpose of assuring compliance this permit or other applicable requirements.	
11.	Com	plianc	e Provisions	
	(a)	appli	permittee shall continue to comply with the cable requirements with which the company has fied that it is already in compliance.	ADEM Admin. Code F 335-3-1607(c)
	(b)	appli	permittee shall comply in a timely manner with cable requirements that become effective during term of this permit.	
<b>12</b> .	Com	plianc	e Certification	
	<b>Febr</b> perio	ruary 1 od betw	ce certification shall be submitted on or before <b>2</b> <sup>th</sup> of each calendar year and shall cover the een December 13 <sup>th</sup> of the previous year and .2 <sup>th</sup> of the current year.	ADEM Admin. Code F 335-3-1607(e)
	(a)	The o	compliance certification shall include the ving:	
		(1)	The identification of each term or condition of this permit that is the basis of the certification;	
		(2)	The compliance status;	
		(3)	The method(s) used for determining the compliance status of the source, currently and over the reporting period consistent with ADEM Admin. Code R. 335-3-1605(c) (Monitoring and Recordkeeping Requirements);	
		(4)	Whether compliance has been continuous or intermittent;	

Fede	rally I	Enforceable Provisos	Regulations
	(5)	(5) Such other facts as the Department may require to determine the compliance status of the source;	
	(b)	The compliance certification shall be submitted to:	
	Alal	pama Department of Environmental Management Air Division P.O. Box 301463 Montgomery, AL 36130-1463	
		and to:	
		Air and EPCRA Enforcement Branch EPA Region IV 61 Forsyth Street, SW Atlanta, GA 30303	
13.	Reo	pening for Cause	
		er any of the following circumstances, this permit will be ened prior to the expiration of the permit:	ADEM Admin. Code F 335-3-1613(5)
	(a)	Additional applicable requirements under the Clean Air Act of 1990 become applicable to the permittee with a remaining permit term of three (3) or more years. Such a reopening shall be completed not later than eighteen (18) months after promulgation of the applicable requirement. No such reopening is required if the effective date of the requirement is later than the date on which this permit is due to expire.	
	(b)	Additional requirements (including excess emissions requirements) become applicable to an affected source under the acid rain program. Upon approval by the Administrator, excess emissions offset plans shall be deemed to be incorporated into this permit.	
	(c)	The Department or EPA determines that this permit contains a material mistake or that inaccurate statements were made in establishing the emissions standards or other terms or conditions of this permit.	
	(d)	The Administrator or the Department determines that this permit must be revised or revoked to assure compliance with the applicable requirements.	
14.	<u>Addi</u>	tional ADEM Admin. Code R.s and Regulations	

Enforce	eable Provisos	Regulations	
Regulat t additi dopted	tions existing on the date of issuance. In the onal ADEM Admin. Code R.s and Regulations , it shall be the permit holder's responsibility to	§22-28-16(d), Code of Alabama 1975, as amended	
<u>pment</u>	Maintenance or Breakdown		
equipus shute the sinten	oment (which operates pursuant to any permit ed by the Director) for necessary scheduled tenance, the intent to shut down such oment shall be reported to the Director at least ty-four (24) hours prior to the planned down, unless such shutdown is accompanied by hutdown of the source which such equipment is ided to control. Such prior notice shall include,	ADEM Admin. Code R 335-3-107(1), (2)	
(1)	Identification of the specific facility to be taken out of service as well as its location and permit number;		
(2)	The expected length of time that the air pollution control equipment will be out of service;		
(3)	The nature and quantity of emissions of air contaminants likely to occur during the shutdown period;		
(4)	Measures such as the use of off-shift labor and equipment that will be taken to minimize the length of the shutdown period;		
(5)	The reasons that it would be impossible or impractical to shut down the source operation during the maintenance period.		
or up is exp conta stanc shall work	oset of process in such a manner as to cause, or pected to cause, increased emissions of air aminants which are above an applicable dard, the person responsible for such equipment notify the Director within 24 hours or the next		
	permit Regular tadditic dopted oly with pment. In the equip issue main equip twen shute the sinten but is (1)  (2)  (3)  (4)  (5)  In the or up is expected stands shall	permit is issued on the basis of ADEM Admin. Code R.s Regulations existing on the date of issuance. In the t additional ADEM Admin. Code R.s and Regulations dopted, it shall be the permit holder's responsibility to obly with such ADEM Admin. Code R.s.  pment Maintenance or Breakdown  In the case of shutdown of air pollution control equipment (which operates pursuant to any permit issued by the Director) for necessary scheduled maintenance, the intent to shut down such equipment shall be reported to the Director at least twenty-four (24) hours prior to the planned shutdown, unless such shutdown is accompanied by the shutdown of the source which such equipment is intended to control. Such prior notice shall include, but is not limited to the following:  (1) Identification of the specific facility to be taken out of service as well as its location and permit number;  (2) The expected length of time that the air pollution control equipment will be out of service;  (3) The nature and quantity of emissions of air contaminants likely to occur during the shutdown period;  (4) Measures such as the use of off-shift labor and equipment that will be taken to minimize the length of the shutdown period;  (5) The reasons that it would be impossible or impractical to shut down the source operation	

lera	lly En	force	able Provisos	Regulations	
\ 6 t	which operate emission the about the	this ped at a consoler	tion control devices and capture systems for permit is issued shall be maintained and all times in a manner so as to minimize the fair contaminants. Procedures for ensuring that quipment is properly operated and maintained so ize the emission of air contaminants shall be	§22-28-16(d), Code of Alabama 1975, as amended	
<u>(</u>	<u>Obnox</u>	ious (	<u>Odors</u>		
t t	obnoxi verified odorou the Ala	ous o l by A is emi ibama iese m	is issued with the condition that, should dors arising from the plant operations be air Division inspectors, measures to abate the issions shall be taken upon a determination by a Department of Environmental Management neasures are technically and economically	ADEM Admin. Code R 335-3-108	
<u>]</u>	Fugiti	ve Du	<u>ıst</u>		
(		eman	ating from plant roads, grounds, stockpiles, ns, dryers, hoppers, ductwork, etc.	ADEM Admin. Code R 335-3-402	
(		in the airboi follow	or haul roads and grounds will be maintained e following manner so that dust will not become rne. A minimum of one, or a combination, of the ring methods shall be utilized to minimize rne dust from plant or haul roads and grounds:		
		(1)	By the application of water any time the surface of the road is sufficiently dry to allow the creation of dust emissions by the act of wind or vehicular traffic;		
		(2)	By reducing the speed of vehicular traffic to a point below that at which dust emissions are created;		
		(3)	By paving;		
		(4)	By the application of binders to the road surface at any time the road surface is found to allow the creation of dust emissions;		
6 6	adequa and gre exclusi control Alterna	ately rounds ively o I techn ative r	or a combination, of the above methods fail to reduce airborne dust from plant or haul roads s, alternative methods shall be employed, either or in combination with one or all of the above niques, so that dust will not become airborne. methods shall be approved by the Department zation.		

'ede	ederally Enforceable Provisos Regulations				
9.	Addi	tions			
	Any modifications to this source shall comply with the modification procedures in ADEM Admin. Code R.s 335-3-1613 or 335-3-1614.			ADEM Admin. Code R. 335-3-1613 and .14	
0.	Reco	ordkee	ping Requirements		
	(a)		ords of required monitoring information of the rece shall include the following:	ADEM Admin. Code R. 335-3-1605(c)2.	
		(1)	The date, place, and time of all sampling or measurements;		
		(2)	The date analyses were performed;		
		(3)	The company or entity that performed the analyses;		
		(4)	The analytical techniques or methods used;		
		(5)	The results of all analyses; and		
		(6)	The operating conditions that existed at the time of sampling or measurement.		
	(b)	and at le sam Sup mair recor	ntion of records of all required monitoring data support information of the source for a period of ast 5 years from the date of the monitoring ple, measurement, report, or application. port information includes all calibration and intenance records and all original strip-chart rdings for continuous monitoring rumentation and copies of all reports required by permit.		
1.	Repo	orting	Requirements		
	(a)	shall insta mus repo	orts to the Department of any required monitoring less be submitted at least every 6 months. All ences of deviations from permit requirements to be clearly identified in said reports. All required ents must be certified by a responsible official istent with ADEM Admin. Code R. 335-3-16-19).	ADEM Admin. Code R. 335-3-1605(c)3.	

Fede	rally E	Enforceable Provisos	Regulations
	(b)	Deviations from permit requirements shall be reported within 48 hours or 2 working day of such deviations, including those attributable to upset conditions as defined in the permit. The report will include the probable cause of said deviations, and any corrective actions or preventive measures that were taken.	
<b>22</b> .	Emis	ssion Testing Requirements	
	provi safet accor 40 of	a point of emission which requires testing will be ided with sampling ports, ladders, platforms, and other y equipment to facilitate testing performed in rdance with procedures established by Part 60 of Title f the Code of Federal Regulations, as the same may be inded or revised.	ADEM Admin. Code R 335-3-105(3) and ADEM Admin. Code R 335-3-104(1)
	in ad subn	Air Division must be notified in writing at least 10 days dvance of all emission tests to be conducted and nitted as proof of compliance with the Department's air ation control ADEM Admin. Code R.s and regulations.	
	proce	void problems concerning testing methods and edures, the following shall be included with the ication letter:	
	(1)	The date the test crew is expected to arrive, the date and time anticipated of the start of the first run, how many and which sources are to be tested, and the names of the persons and/or testing company that will conduct the tests.	ADEM Admin. Code R 335-3-104
	(2)	A complete description of each sampling train to be used, including type of media used in determining gas stream components, type of probe lining, type of filter media, and probe cleaning method and solvent to be used (if test procedures require probe cleaning).	
	(3)	A description of the process(es) to be tested including the feed rate, any operating parameters used to control or influence the operations, and the rated capacity.	
	(4)	A sketch or sketches showing sampling point locations and their relative positions to the nearest upstream and downstream gas flow disturbances.	

reae	rally Enforceable Provisos	Regulations
	A pretest meeting may be held at the request of the source owner or the Air Division. The necessity for such a meeting and the required attendees will be determined on a case-by- case basis.	ADEM Admin. Code R 335-3-104
	All test reports must be submitted to the Air Division within 30 days of the actual completion of the test unless an extension of time is specifically approved by the Air Division.	
23.	Payment of Emission Fees	
	Annual emission fees shall be remitted each year according to the fee schedule in ADEM Admin. Code R. 335-1-704.	ADEM Admin. Code R 335-1-704
24.	Other Reporting and Testing Requirements	
	Submission of other reports regarding monitoring records, fuel analyses, operating rates, and equipment malfunctions may be required as authorized in the Department's air pollution control ADEM Admin. Code R.s and regulations. The Department may require emission testing at any time.	ADEM Admin. Code R 335-3-104(1)
<b>25</b> .	Title VI Requirements (Refrigerants)	
	Any facility having appliances or refrigeration equipment, including air conditioning equipment, which use Class I or Class II ozone-depleting substances as listed in 40 CFR Part 82, Subpart A, Appendices A and B, shall service, repair, and maintain such equipment according to the work practices, personnel certification requirements, and certified recycling and recovery equipment specified in 40 CFR Part 82, Subpart F.	40 CFR 82
	No person shall knowingly vent or otherwise release any Class I or Class II substance into the environment during the repair, servicing, maintenance, or disposal of any device except as provided in 40 CFR Part 82, Subpart F.	
	The responsible official shall comply with all reporting and recordkeeping requirements of 40 CFR 82.166. Reports shall be submitted to the US EPA and the Department as	

		eable Provisos	Regulations
6. <u>C1</u>	emical A	Accidental Prevention Provisions	
pr	esent in a	al listed in Table 1 of 40 CFR Part 68.130 is a process in quantities greater than the threshold ted in Table 1, then:	40 CFR Part 68
(a)	(a) The owner or operator shall comply with the provisions in 40 CFR Part 68.		
(b)	(b) The owner or operator shall submit one of the following:		
	(1)	A compliance schedule for meeting the requirements of 40 CFR Part 68 by the date provided in 40 CFR Part 68 § 68.10(a) or,	
	(2)	A certification statement that the source is in compliance with all requirements of 40 CFR Part 68, including the registration and submission of the Risk Management Plan.	
7. <u>Di</u>	splay of	<u>Permit</u>	
at loo	This permit shall be kept under file or on display at all times at the site where the facility for which the permit is issued is located and will be made readily available for inspection by any or all persons who may request to see it.		ADEM Admin. Code I 335-3-1401(1)(d)
8. <u>Ci</u>	rcumven	tion	
an re co wo	y device duction in the device	shall cause or permit the installation or use of or any means which, without resulting in the total amount of air contaminant emitted, dilutes any emission of air contaminant which rwise violate the Division 3 ADEM Admin. Code culations.	ADEM Admin. Code 1 335-3-110
9. <u>Vi</u>	sible Em	<u>issions</u>	

Fede	rally	Enforceable Provisos	Regulations
30.	Fue	-Burning Equipment	
	(a)	Unless otherwise specified in the Unit Specific provisos of this permit, no fuel-burning equipment may discharge particulate emissions in excess of the emissions specified in Part 335-3-403.	ADEM Admin. Code R. 335-3-403
	(b)	Unless otherwise specified in the Unit Specific provisos of this permit, no fuel-burning equipment may discharge sulfur dioxide emissions in excess of the emissions specified in Part 335-3-501.	ADEM Admin. Code R. 335-3-501
31.	Proc	ess Industries – General	
	this	ss otherwise specified in the Unit Specific provisos of permit, no process may discharge particulate emissions access of the emissions specified in Part 335-3-404.	ADEM Admin. Code R. 335-3-404
<b>32</b> .	Ave	raging Time for Emission Limits	
	for t	ss otherwise specified in the permit, the averaging time ne emission limits listed in this permit shall be the inal time required by the specific test method.	ADEM Admin. Code R. 335-3-105
	(a) <b>F</b>	eporting and Recordkeeping Requirements	40 CFR 64.9
(1	) Gen	eral reporting requirements	
		(a) On and after the date specified in Section 33(a)(1) above by which the owner or operator must use monitoring that meets the requirements of this part, the owner or operator shall submit monitoring reports to the permitting authority in accordance with ADEM Admin. Code R. 335-3-1605(c)3.	
		(b) A report for monitoring under this part shall include, at a minimum, the information required under ADEM Admin. Code R. 335-3-1605(c)3. and the following information, as applicable:	
		<ul> <li>Summary information on the number, duration and cause (including unknown cause, if applicable) of excursions or exceedances, as applicable, and the corrective actions taken;</li> </ul>	

ii. Summary information on the number, duration and cause (including unknown cause, if applicable) for monitor downtime incidents (other than downtime associated with zero and span or other daily calibration checks, if applicable); and  iii. A description of the actions taken to implement a QIP during the reporting period as specified in Section 33(b) above. Upon completion of a QIP, the owner or operator shall include in the next summary report documentation that the implementation of the plan has been completed and reduced the likelihood of similar levels of excursions or exceedances occurring.  General recordkeeping requirements.  (a) The owner or operator shall comply with the recordkeeping requirements specified in ADEM Admin. Code R. 335-3-1605(c)2 The owner or operator shall maintain records of monitoring data, monitor performance data, corrective actions taken, any written quality improvement plan required pursuant to Section 33(b) above and any activities undertaken to implement a quality improvement plan, and other supporting information required to be maintained under this part (such as data used to document the adequacy of monitoring, or records of monitoring maintenance or corrective actions).  (b) Instead of paper records, the owner or operator may maintain records on alternative media, such as microfilm, computer files, magnetic tape disks, or microfiche, provided that the use of such alternative media allows for expeditious inspection and review, and does not conflict with other applicable recordkeeping requirements.	ally Enfor	ceable Provisos	Regulations
implement a QIP during the reporting period as specified in Section 33(b) above. Upon completion of a QIP, the owner or operator shall include in the next summary report documentation that the implementation of the plan has been completed and reduced the likelihood of similar levels of excursions or exceedances occurring.  General recordkeeping requirements.  (a) The owner or operator shall comply with the recordkeeping requirements specified in ADEM Admin. Code R. 335-3-1605(c)2 The owner or operator shall maintain records of monitoring data, monitor performance data, corrective actions taken, any written quality improvement plan required pursuant to Section 33(b) above and any activities undertaken to implement a quality improvement plan, and other supporting information required to be maintained under this part (such as data used to document the adequacy of monitoring, or records of monitoring maintenance or corrective actions).  (b) Instead of paper records, the owner or operator may maintain records on alternative media, such as microfilm, computer files, magnetic tape disks, or microfiche, provided that the use of such alternative media allows for expeditious inspection and review, and does not conflict with other applicable recordkeeping requirements.		duration and cause (including unknown cause, if applicable) for monitor downtime incidents (other than downtime associated with zero and span or other daily calibration checks, if	
<ul> <li>(a) The owner or operator shall comply with the recordkeeping requirements specified in ADEM Admin. Code R. 335-3-1605(c)2 The owner or operator shall maintain records of monitoring data, monitor performance data, corrective actions taken, any written quality improvement plan required pursuant to Section 33(b) above and any activities undertaken to implement a quality improvement plan, and other supporting information required to be maintained under this part (such as data used to document the adequacy of monitoring, or records of monitoring maintenance or corrective actions).</li> <li>(b) Instead of paper records, the owner or operator may maintain records on alternative media, such as microfilm, computer files, magnetic tape disks, or microfiche, provided that the use of such alternative media allows for expeditious inspection and review, and does not conflict with other applicable recordkeeping requirements.</li> </ul>		implement a QIP during the reporting period as specified in Section 33(b) above. Upon completion of a QIP, the owner or operator shall include in the next summary report documentation that the implementation of the plan has been completed and reduced the likelihood of similar levels of excursions or	
recordkeeping requirements specified in ADEM Admin. Code R. 335-3-1605(c)2 The owner or operator shall maintain records of monitoring data, monitor performance data, corrective actions taken, any written quality improvement plan required pursuant to Section 33(b) above and any activities undertaken to implement a quality improvement plan, and other supporting information required to be maintained under this part (such as data used to document the adequacy of monitoring, or records of monitoring maintenance or corrective actions).  (b) Instead of paper records, the owner or operator may maintain records on alternative media, such as microfilm, computer files, magnetic tape disks, or microfiche, provided that the use of such alternative media allows for expeditious inspection and review, and does not conflict with other applicable recordkeeping requirements.	General r	ecordkeeping requirements.	
may maintain records on alternative media, such as microfilm, computer files, magnetic tape disks, or microfiche, provided that the use of such alternative media allows for expeditious inspection and review, and does not conflict with other applicable recordkeeping requirements.	(a)	recordkeeping requirements specified in ADEM Admin. Code R. 335-3-1605(c)2 The owner or operator shall maintain records of monitoring data, monitor performance data, corrective actions taken, any written quality improvement plan required pursuant to Section 33(b) above and any activities undertaken to implement a quality improvement plan, and other supporting information required to be maintained under this part (such as data used to document the adequacy of monitoring, or records of monitoring	
	(b)	may maintain records on alternative media, such as microfilm, computer files, magnetic tape disks, or microfiche, provided that the use of such alternative media allows for expeditious inspection and review, and does not conflict with	
(b) Savings Provisions 40 CFR 64.10	(b) Saving	gs Provisions	40 CFR 64.10

ederally E	nforceable Provisos	Regulations
a.	Excuse the owner or operator of a source from compliance with any existing emission limitation or standard, or any existing monitoring, testing, reporting or recordkeeping requirement that may apply under federal, state, or local law, or any other applicable requirements under the Act. The requirements of this part shall not be used to justify the approval of monitoring less stringent than the monitoring which is required under separate legal authority and are not intended to establish minimum requirements for the purpose of determining the monitoring to be imposed under separate authority under the Act, including monitoring in permits issued pursuant to title I of the Act. The purpose of this part is to require, as part of the issuance of a permit under title V of the Act, improved or new monitoring at those emissions units where monitoring requirements do not exist or are inadequate to meet the requirements of this part.	
b.	Restrict or abrogate the authority of the Department to impose additional or more stringent monitoring, recordkeeping, testing, or reporting requirements on any owner or operator of a source under any provision of the Act, including but not limited to sections 114(a)(1) and 504(b), or state law, as applicable.	
c.	Restrict or abrogate the authority of the Department to take any enforcement action under the Act for any violation of an applicable requirement or of any person to take action under section 304 of the Act.	

# **Summary Page for Foam Pattern Making Process**

Permitted

**Operating Schedule:** 24 Hrs/day x 7 Days/week x 52 Weeks/yr = 8760 Hrs/yr

Emission Point #	Description	Pollutant	Emission limit	Regulation
001	Foam Pattern Making Process	VOC	39.82 TPY	Anti-PSD 335-3-1404
001	Foam Pattern Making Process	Opacity	(See General Proviso 29)	335-3-401(1) SIP

# **Provisos for Foam Pattern Making Process**

Fede	erally Enforceable Provisos	Regulations
Appl	licability	
1.	This source is subject to the applicable requirements of ADEM Admin. Code r. 335-3-1603, "Major Source Operating Permits."	ADEM Admin. Code r. 335-3-1603
2.	This unit has an enforceable limit in order to prevent it from being subject to the provisions of ADEM Admin. Code r. 335-3-1404, "Air Permits Authorizing Construction in Clean Air Areas [Prevention of Significant Deterioration]."	ADEM Admin. Code r. 335-3-1404
Emi	ssion Standards	
1.	VOC emissions from the foam pattern making process shall not exceed the Anti-PSD limit of 39.82 tons in any consecutive 12-month period.	ADEM Admin. Code r. 335-3-1404
Com	pliance and Performance Test Methods and Procedures	
1.	This source is subject to no additional specific requirements other than those listed in the General Permit Provisos	N/A
Emi	ssion Monitoring	
1.	This source is subject to no additional specific requirements other than those listed in the General Permit Provisos.	N/A
Reco	ord Keeping and Reporting Requirements	
1.	The facility must keep records showing monthly and 12-month rolling total of all VOC's emitted, expressed in tons. The records shall be kept in form suitable for inspection for a period of 5 years.	ADEM Admin. Code r. 335-3-1605(c)

#### Summary Page for Casting Line # 1(60 Pourings/Hr) with Natural Gas-Fired Duct Burner (8.5 MMBtu/Hr) with Baghouse and Thermal Oxidizer

Permitted

**Operating Schedule:** 24 Hrs/day x 7 Days/week x 52 Weeks/yr = 8760 Hrs/yr

Emission Point #	Description	Pollutant	Emission limit	Regulation
002	Casting Line #1 (60 Pourings/Hr) with Natural Gas-Fired Duct Burner (8.5 MMBtu/Hr) with Baghouse and Thermal Oxidizer	PM	The lesser of 3.0 lbs/hr or the allowable set by 3.59(P) <sup>0.62</sup>	Anti- PSD 335-3-1404 335-3-404
002	Casting Line #1 (60 Pourings/Hr) with Natural Gas-Fired Duct Burner (8.5 MMBtu/Hr) with Baghouse and Thermal Oxidizer	VOC	2.05 lbs/hr	Anti-PSD 335-3-1404
002	Casting Line #1 (60 Pourings/Hr) with Natural Gas-Fired Duct Burner (8.5 MMBtu/Hr) with Baghouse and Thermal Oxidizer	Opacity	(See General Proviso 29)	335-3-401(1) SIP
002	Casting Line #1 (60 Pourings/Hr) with Natural Gas-Fired Duct Burner (8.5 MMBtu/Hr) with Baghouse and Thermal Oxidizer	Styrene	0.68 lb/hr	To avoid 335-3-14- .06
002	Casting Line #1 (60 Pourings/Hr) with Natural Gas-Fired Duct Burner (8.5 MMBtu/Hr) with Baghouse and Thermal Oxidizer	СО	N/A	N/A
002	Casting Line #1 (60 Pourings/Hr) with Natural Gas-Fired Duct Burner (8.5 MMBtu/Hr) with Baghouse and Thermal Oxidizer	SO <sub>2</sub>	N/A	N/A
002	Casting Line #1 (60 Pourings/Hr) with Natural Gas-Fired Duct Burner (8.5 MMBtu/Hr) with Baghouse and Thermal Oxidizer	NOx	**	*Anti-PSD 335-3-1404

<sup>\*</sup> The natural gas usage is limited for the entire Lost Foam Operation to restrict the  $NO_x$  emissions.

<sup>\*\*</sup> Natural gas usage for Lost Foam Operation shall not exceed the Anti-PSD limit of  $1,374.12 \times 10^6$  ft<sup>3</sup> during any consecutive 12 month period.

#### Provisos for Casting Line # 1(60 Pourings/Hr) with Natural Gas-Fired Duct Burner (8.5 MMBtu/Hr) with Baghouse and Thermal Oxidizer

Fede	rally Enforceable Provisos	Regulations	
Appli	cability		
1.	This source is subject to the applicable requirements of ADEM Admin. Code r. 335-3-1603, "Major Source Operating Permits."	ADEM Admin. Code r. 335-3-1603	
2.	This source is subject only to Adem Admin Code r. 335-3-404(1) "Control of Particulate Process Industries – General".	ADEM Admin. Code r. 335-3-404(1)	
3.	This source is subject to ADEM Admin. Code r. 335-3-401(1), "Control of Particulate Emissions – Visible Emissions".	ADEM Admin. Code r. 335-3-401(1)	
4.	The Lost Foam Casting Operation must comply with the applicable requirements of 40 CFR Part 63 Subpart ZZZZZZ, "National Emission Standards for Hazardoud Air Pollutants for Aluminum, Copper and other Nonferrous Foundries" by June 27, 2011 or by alternative date established by Subpart ZZZZZZ.	40 CFR Part 63 Subpart ZZZZZZ	
5.	This unit has an enforceable limit in order to prevent it from being subject to the provisions of ADEM Admin. Code r. 335-3-1404, "Air Permits Authorizing Construction in Clean Air Areas [Prevention of Significant Deterioration]."	ADEM Admin. Code r. 335-3-1404	
6.	This unit has an enforceable limit in order to prevent it from being subject to the provisions of ADEM Admin. Code R. 335-3-1406, "Requirements for Control Technology Determinations for Major Sources in Accordance with Clean Air Act Section 112(g)."	335-3-1406	
Emis	sion Standards		
1.	Particulate matter emissions from this unit shall not exceed the lesser of the Anti-PSD limit of 3.0 lbs/hr or the allowable set by rule 335-3-404.	ADEM Admin. Code r. 335-3-1404	
2.	VOC emissions from this unit shall not exceed the Anti-PSD limit of $2.05\ lbs/hr$ .	ADEM Admin. Code r. 335-3-1404	
3.	Natural gas usage for the entire Lost Foam Operation shall not exceed the Anti-PSD limit of 1,374.12 x $10^6$ ft <sup>3</sup> during any consecutive 12 month period.	ADEM Admin. Code r. 335-3-1404	

rcu	erally Enforceable Provisos	Regulations
4.	Styrene emissions from this unit shall not exceed 0.68 lbs/hr.	ADEM Admin. Code r. 335-3-1406
Com	pliance and Performance Test Methods and Procedures	
1.	If testing is required, particulate matter(PM) emissions shall be determined in accordance with Method 5 of 40 CFR 60, Appendix A.	ADEM Admin.Code r. 335-3-105
2.	Method 9 of 40 CFR 60, Appendix A, or an equivalent method approved by the Department shall be used in the determination of the opacity of the stack emissions.	ADEM Admin.Code r. 335-3-105
3.	If testing is required, VOC emissions shall be determined in accordance with Method 25a of 40 CFR 60, Appendix A.	ADEM Admin.Code r. 335-3-105
4.	If testing is required, styrene emissions shall be determined in accordance with Method 18 of 40 CFR 60, Appendix A.	ADEM Admin.Code r. 335-3-105
Emi	ssion Monitoring	
1.	The facility shall perform a visual check, at least once per week, of the baghouse stack associated with this unit. This check shall be performed by a person familiar with Method 9. If the instantaneous opacity of emissions in excess of 10% are noted, and are not corrected within a period of 1 hour, then a Method 9 must be performed within 4 hours of the observations. Maintenance shall be performed as needed. Any repairs or observed problems shall be recorded.	ADEM Admin.Code r. 335-3-1605
2.	The facility shall monitor and record the pressure drop across the baghouse at least once per day. Corrective action must be performed if the pressure drops falls out of the range that is established by the facility.	ADEM Admin.Code r. 335-3-1605
3.	A proper control and operation limit on the thermal oxidizer operating temperature, as measured at the exit of the combustion chamber, shall be set based upon data from the initial performance test. The thermal oxidizer shall be operated so that the 3-hour average temperature is greater than or equal to the temperature demonstrated during the latest compliance testing which showed compliance with the VOC limit, minus 50°F.	
	If an additional compliance test is performed on this unit, the facility must receive written permission from the Department to modify the thermal oxidizer temperature set point.	

Fede	rally Enforceable Provisos	Regulations
Reco	rdkeeping and Reporting Requirements	
1.	The facility shall maintain a record of all inspections, to include visible observations and Method 9 observations performed to satisfy the requirements of periodic monitoring. This shall include all problems observed and corrective actions taken. Each record shall be maintained for a period of 5 years.	ADEM Admin.Code r. 335-3-1605
2.	If a visible emission observation is required using the 40 CFR, Part 60, Appendix A, Method 9, the results will be documented using an ADEM visible emissions observation report and the cause and corrective action taken will be documented in a form suitable for inspection.	ADEM Admin.Code r. 335-3-1605
3.	Maintenance records for the thermal oxidizer will be recorded. This shall include all problems observed and corrective actions taken. Each record shall be maintained for a period of 5 years.	ADEM Admin.Code r. 335-3-1605
4.	The 3-hour average combustion chamber temperature of the thermal oxidizer will be recorded. Each record shall be maintained for a period of 5 years.	ADEM Admin.Code r. 335-3-1605
5.	The facility must keep records showing monthly and 12 month rolling total of all natural gas used from the entire Lost Foam Operation. Each record must be contained for a period of 5 years.	ADEM Admin.Code r. 335-3-1605
6.	The facility shall maintain a record of the pressure drop across the baghouse required under "Emission Monitoring". This shall include all problems observed and corrective actions taken. Each record shall be maintained for a period of 5 years.	ADEM Admin.Code r. 335-3-1605

# Summary Page for Casting Line # 2(60 Pourings/Hr) with Natural Gas-Fired Duct Burner (8.5 MMBtu/Hr) with Baghouse and Thermal Oxidizer

Permitted

**Operating Schedule:** 24 Hrs/day x 7 Days/week x 52 Weeks/yr = 8760 Hrs/yr

Emission Point #	Description	Pollutant	Emission limit	Regulation
003	Casting Line #2 (60 Pourings/Hr) with Natural Gas-Fired Duct Burner (8.5 MMBtu/Hr) with Baghouse and Thermal Oxidizer	PM	The lesser of 3.0 lbs/hr or the allowable set by 3.59(P) <sup>0.62</sup>	Anti- PSD 335-3-1404 335-3-404
003	Casting Line #2 (60 Pourings/Hr) with Natural Gas-Fired Duct Burner (8.5 MMBtu/Hr) with Baghouse and Thermal Oxidizer	VOC	2.05 lbs/hr	Anti-PSD 335-3-1404
003	Casting Line #2 (60 Pourings/Hr) with Natural Gas-Fired Duct Burner (8.5 MMBtu/Hr) with Baghouse and Thermal Oxidizer	Opacity	(See General Proviso 29)	335-3-401(1) SIP
003	Casting Line #2 (60 Pourings/Hr) with Natural Gas-Fired Duct Burner (8.5 MMBtu/Hr) with Baghouse and Thermal Oxidizer	Styrene	0.68 lb/hr	To avoid 335-3-14- .06
003	Casting Line #2 (60 Pourings/Hr) with Natural Gas-Fired Duct Burner (8.5 MMBtu/Hr) with Baghouse and Thermal Oxidizer	СО	N/A	N/A
003	Casting Line #2 (60 Pourings/Hr) with Natural Gas-Fired Duct Burner (8.5 MMBtu/Hr) with Baghouse and Thermal Oxidizer	SO <sub>2</sub>	N/A	N/A
003	Casting Line #2 (60 Pourings/Hr) with Natural Gas-Fired Duct Burner (8.5 MMBtu/Hr) with Baghouse and Thermal Oxidizer	NOx	**	*Anti-PSD 335-3-1404

<sup>\*</sup> The natural gas usage is limited for the entire Lost Foam Operation to restrict the  $NO_x$  emissions.

<sup>\*\*</sup> Natural gas usage for Lost Foam Operation shall not exceed the Anti-PSD limit of  $1,374.12 \times 10^6$  ft<sup>3</sup> during any consecutive 12 month period.

#### Provisos for Casting Line # 2(60 Pourings/Hr) with Natural Gas-Fired Duct Burner (8.5 MMBtu/Hr) with Baghouse and Thermal Oxidizer

Fede	rally Enforceable Provisos	Regulations	
Appl	icability		
1.	This source is subject to the applicable requirements of ADEM Admin. Code r. 335-3-1603, "Major Source Operating Permits."	ADEM Admin. Code r. 335-3-1603	
2.	This source is subject only to Adem Admin Code r. 335-3-404(1) "Control of Particulate Process Industries – General".	ADEM Admin. Code r. 335-3-404(1)	
3.	This source is subject to ADEM Admin. Code r. 335-3-401(1), "Control of Particulate Emissions – Visible Emissions".	ADEM Admin. Code r. 335-3-401(1)	
4.	This unit has an enforceable limit in order to prevent it from being subject to the provisions of ADEM Admin. Code r. 335-3-1404, "Air Permits Authorizing Construction in Clean Air Areas [Prevention of Significant Deterioration]."	ADEM Admin. Code r. 335-3-1404	
5.	This unit has an enforceable limit in order to prevent it from being subject to the provisions of ADEM Admin. Code R. 335-3-1406, "Requirements for Control Technology Determinations for Major Sources in Accordance with Clean Air Act Section 112(g)."	335-3-1406	
Emis	ssion Standards		
1.	Particulate matter emissions from this unit shall not exceed the lesser of the Anti-PSD limit of 3.0 lbs/hr or the allowable set by rule 335-3-404.	ADEM Admin. Code r. 335-3-1404	
2.	VOC emissions from this unit shall not exceed the Anti-PSD limit of $2.05\ lbs/hr$ .	ADEM Admin. Code r. 335-3-1404	
3.	Styrene emissions from this unit shall not exceed 0.68 lbs/hr.	ADEM Admin. Code r. 335-3-1406	
Com	pliance and Performance Test Methods and Procedures		
1.	If testing is required, particulate matter(PM) emissions shall be determined in accordance with Method 5 of 40 CFR 60, Appendix A.	ADEM Admin.Code r. 335-3-105	
2.	Method 9 of 40 CFR 60, Appendix A, or an equivalent method approved by the Department shall be used in the determination of the opacity of the stack emissions.	ADEM Admin.Code r. 335-3-105	

Fed	erally Enforceable Provisos	Regulations
3.	If testing is required, VOC emissions shall be determined in accordance with Method 25a of 40 CFR 60, Appendix A.	ADEM Admin.Code r. 335-3-105
4.	If testing is required, styrene emissions shall be determined in accordance with Method 18 of 40 CFR 60, Appendix A.	ADEM Admin.Code r. 335-3-105
Emi	ssion Monitoring	
1.	The facility shall perform a visual check, at least once per week, of the baghouse stack associated with this unit. This check shall be performed by a person familiar with Method 9. If the instantaneous opacity of emissions in excess of 10% are noted, and are not corrected within a period of 1 hour, then a Method 9 must be performed within 4 hours of the observations. Maintenance shall be performed as needed. Any repairs or observed problems shall be recorded.	ADEM Admin.Code r 335-3-1605
2.	The facility shall monitor and record the pressure drop across the baghouse at least once per day. Corrective action must be performed if the pressure drops falls out of the range that is established by the facility.	ADEM Admin.Code r 335-3-1605
3.	A proper control and operation limit on the thermal oxidizer operating temperature, as measured at the exit of the combustion chamber, shall be set based upon data from the initial performance test. The thermal oxidizer shall be operated so that the 3-hour average temperature is greater than or equal to the temperature demonstrated during the latest compliance testing which showed compliance with the VOC limit, minus 50°F.	ADEM Admin.Code r 335-3-1605
	If an additional compliance test is performed on this unit, the facility must receive written permission from the Department to modify the thermal oxidizer temperature set point.	ADEM Admin.Code r 335-3-1605

Fede	rally Enforceable Provisos	Regulations
Reco	rdkeeping and Reporting Requirements	
1.	The facility shall maintain a record of all inspections, to include visible observations and Method 9 observations performed to satisfy the requirements of periodic monitoring. This shall include all problems observed and corrective actions taken. Each record shall be maintained for a period of 5 years.	ADEM Admin.Code r. 335-3-1605
2.	If a visible emission observation is required using the 40 CFR, Part 60, Appendix A, Method 9, the results will be documented using an ADEM visible emissions observation report and the cause and corrective action taken will be documented in a form suitable for inspection.	ADEM Admin.Code r. 335-3-1605
3.	Maintenance records for the thermal oxidizer will be recorded. This shall include all problems observed and corrective actions taken. Each record shall be maintained for a period of 5 years.	ADEM Admin.Code r. 335-3-1605
4.	The 3-hour average combustion chamber temperature of the thermal oxidizer will be recorded. Each record shall be maintained for a period of 5 years.	ADEM Admin.Code r. 335-3-1605
5.	The facility shall maintain a record of the pressure drop across the baghouse required under "Emission Monitoring". This shall include all problems observed and corrective actions taken. Each record shall be maintained for a period of 5 years.	ADEM Admin.Code r. 335-3-1605

#### Summary Page for Primary Holding Furnace (35 metric ton)

Permitted

Operating Schedule: 24 Hrs/day x 7 Days/week x 52 Weeks/yr = 8760 Hrs/yr

Emission Point #	Description	Pollutant	Emission limit	Regulation
005	Primary Holding Furnace (35 metric ton)	PM	The lesser of 2.0 lbs/hr or the allowable set by 3.59(P) <sup>0.62</sup>	Anti-PSD 335-3-1404 335-3-404
005	Primary Holding Furnace (35 metric ton)	Opacity	(See General Proviso 29)	335-3-401(1) SIP
005	Primary Holding Furnace (35 metric ton)	CO	N/A	N/A
005	Primary Holding Furnace (35 metric ton)	SO <sub>2</sub>	N/A	N/A
005	Primary Holding Furnace (35 metric ton)	NO <sub>X</sub>	**	*Anti-PSD 335-3-1404

<sup>\*</sup> The natural gas usage is limited for the entire Lost Foam Operation to restrict the  $NO_x$  emissions.

<sup>\*\*</sup> Natural gas usage for the Lost Foam Operation shall not exceed the Anti-PSD limit of  $1,374.12 \times 10^6$  ft<sup>3</sup> during any consecutive 12 month period.

# Provisos for Primary Holding Furnace (35 metric ton)

Fede	erally Enforceable Provisos	Regulations
Appl	icability	
1.	This source is subject to the applicable requirements of ADEM Admin. Code r. 335-3-1603, "Major Source Operating Permits."	ADEM Admin. Code r. 335-3-1603
2.	This source is subject only to Adem Admin Code r. 335-3-404(1) "Control of Particulate Process Industries – General".	ADEM Admin. Code r. 335-3-404(1)
3.	This source is subject to ADEM Admin. Code r. 335-3-401(1), "Control of Particulate Emissions – Visible Emissions".	ADEM Admin. Code r. 335-3-401(1)
4.	This unit has an enforceable limit in order to prevent it from being subject to the provisions of ADEM Admin. Code r. 335-3-1404, "Air Permits Authorizing Construction in Clean Air Areas [Prevention of Significant Deterioration]."	ADEM Admin. Code r. 335-3-1404
Emis	ssion Standards	
1.	Particulate matter emissions from this unit shall not exceed the lesser of the Anti-PSD limit of 2.0 lbs/hr or the allowable as set by ADEM Admin. Code r. 335-3-404.	ADEM Admin. Code r. 335-3-1404 ADEM Admin. Code r.
Com	pliance and Parformance Test Methods and Procedures	335-3-404
	pliance and Performance Test Methods and Procedures	
1.	If testing is required, particulate matter(PM) emissions shall be determined in accordance with Method 5 of 40 CFR 60, Appendix A.	ADEM Admin.Code r. 335-3-105
2.	Method 9 of 40 CFR 60, Appendix A, or an equivalent method approved by the Department shall be used in the determination of the opacity of the stack emissions.	ADEM Admin.Code r. 335-3-105
3.	If testing is required, VOC emissions shall be determined in accordance with Method 25a of 40 CFR 60, Appendix A or an alternative method approved by ADEM.	ADEM Admin.Code r. 335-3-105
Emission Monitoring		
1.	The facility shall perform a visual check, at least once per week, of the stack associated with this unit. This check shall be performed by a person familiar with Method 9. If instantaneous opacity of emissions in excess of 10 % are noted, and are not corrected within a period of 1 hour, then	
	a Method 9 must be performed within 4 hours of the observations.	

Fede	rally Enforceable Provisos	Regulations	
2	If instantaneous opacity of emissions in excess of 10 % are noted, and are not corrected within a period of 1 hour, then a Method 9 must be performed within 4 hours of the observations. Maintenance shall be performed as needed. Any repairs or observed problems shall be recorded.	ADEM Admin.Code r. 335-3-1605	
Reco	ord Keeping and Reporting Requirements		
1.	The facility shall maintain a record of all inspections, to include visible observations and Method 9 observations performed to satisfy the requirements of periodic monitoring. This shall include all problems observed and corrective actions taken. Each record shall be maintained for a period of 5 years.	ADEM Admin.Code r. 335-3-1605	
2.	If a visible emission observation is required using the 40 CFR, Part 60, Appendix A, Method 9, the results will be documented using an ADEM visible emissions observation report and the cause and corrective action taken will be documented in a form suitable for inspection.	ADEM Admin.Code r. 335-3-1605	

#### Summary Page for Primary Holding Furnace (80 metric ton)

Permitted

Operating Schedule: 24 Hrs/day x 7 Days/week x 52 Weeks/yr = 8760 Hrs/yr

Emission Point #	Description	Pollutant	Emission limit	Regulation
006	Primary Holding Furnace (80 metric ton)	PM	The lesser of 6.0 lbs/hr or the allowable set by 3.59(P) <sup>0.62</sup>	Anti-PSD 335-3-1404 335-3-404
006	Primary Holding Furnace (80 metric ton)	Opacity	(See General Proviso 29)	335-3-401(1) SIP
006	Primary Holding Furnace (80 metric ton)	СО	N/A	N/A
006	Primary Holding Furnace (80 metric ton)	SO <sub>2</sub>	N/A	N/A
006	Primary Holding Furnace (80 metric ton)	NOx	**	*Anti-PSD 335-3-1404

<sup>\*</sup> The natural gas usage is limited for the entire Lost Foam Operation to restrict the  $NO_x$  emissions.

<sup>\*\*</sup> Natural gas usage for the Lost Foam Operation shall not exceed the Anti-PSD limit of  $1,374.12 \times 10^6$  ft<sup>3</sup> during any consecutive 12 month period.

# Provisos for Primary Holding Furnace (80 metric ton)

Fede	erally Enforceable Provisos	Regulations	
Appl	icability		
1.	This source is subject to the applicable requirements of ADEM Admin. Code r. 335-3-1603, "Major Source Operating Permits."	ADEM Admin. Code r. 335-3-1603	
2.	This source is subject only to Adem Admin Code r. 335-3-404(1) "Control of Particulate Process Industries – General".	ADEM Admin. Code r. 335-3-404(1)	
3.	This source is subject to ADEM Admin. Code r. 335-3-401(1), "Control of Particulate Emissions – Visible Emissions".	ADEM Admin. Code r. 335-3-401(1)	
4.	This unit has an enforceable limit in order to prevent it from being subject to the provisions of ADEM Admin. Code r. 335-3-1404, "Air Permits Authorizing Construction in Clean Air Areas [Prevention of Significant Deterioration]."	335-3-1404	
Emis	ssion Standards		
1.	Particulate matter emissions from this unit shall not exceed the lesser of the Anti-PSD limit of 6.0 lbs/hr or the	ADEM Admin. Code r. 335-3-1404	
	allowable as set by ADEM Admin. Code r. 335-3-404.	ADEM Admin. Code r. 335-3-404	
Com	pliance and Performance Test Methods and Procedures		
1.	If testing is required, particulate matter(PM) emissions shall be determined in accordance with Method 5 of 40 CFR 60, Appendix A.	ADEM Admin.Code r. 335-3-105	
2.	Method 9 of 40 CFR 60, Appendix A, or an equivalent method approved by the Department shall be used in the determination of the opacity of the stack emissions.	ADEM Admin.Code r. 335-3-105	
3.	If testing is required, VOC emissions shall be determined in accordance with Method 25a of 40 CFR 60, Appendix A or an alternative method approved by ADEM.	ADEM Admin.Code r. 335-3-105	
Emis	ssion Monitoring		
1.	The facility shall perform a visual check, at least once per week, of the stack associated with this unit. This check shall be performed by a person familiar with Method 9.	ADEM Admin.Code r. 335-3-105	

Fede	rally Enforceable Provisos	Regulations
	If instantaneous opacity of emissions in excess of 10 % are noted, and are not corrected within a period of 1 hour, then a Method 9 must be performed within 4 hours of the observations. Maintenance shall be performed as needed. Any repairs or observed problems shall be recorded.	
Reco	ord Keeping and Reporting Requirements	
1.	The facility shall maintain a record of all inspections, to include visible observations and Method 9 observations performed to satisfy the requirements of periodic monitoring. This shall include all problems observed and corrective actions taken. Each record shall be maintained for a period of 5 years.	ADEM Admin.Code r. 335-3-1605
2.	If a visible emission observation is required using the 40 CFR, Part 60, Appendix A, Method 9, the results will be documented using an ADEM visible emissions observation report and the cause and corrective action taken will be documented in a form suitable for inspection.	ADEM Admin.Code r. 335-3-1605

# Summary Page for Two Natural Gas-Fired Heat Treating Furnaces (15 MMBtu/Hr, each)

Permitted

**Operating Schedule:** 24 Hrs/day x 7 Days/week x 52 Weeks/yr = 8760 Hrs/yr

Emission Point #	Description	Pollutant	Emission limit	Regulation
007	Two Natural Gas-Fired Heat Treating Furnaces (15 MMBtu/Hr, each)	Opacity	(See General Proviso 29)	335-3-401(1) SIP
007	Two Natural Gas-Fired Heat Treating Furnaces (15 MMBtu/Hr, each)	СО	N/A	N/A
007	Two Natural Gas-Fired Heat Treating Furnaces (15 MMBtu/Hr, each)	SO <sub>2</sub>	N/A	N/A
007	Two Natural Gas-Fired Heat Treating Furnaces (15 MMBtu/Hr, each)	$NO_X$	**	*Anti-PSD 335-3-1404

<sup>\*</sup> The natural gas usage is limited for the entire Lost Foam Operation to restrict the NO<sub>x</sub> emissions.

<sup>\*\*</sup> Natural gas usage for the Lost Foam Operation shall not exceed the Anti-PSD limit of  $1,374.12 \times 10^6 \text{ ft}^3$  during any consecutive 12 month period.

# Provisos for Two Natural Gas-Fired Heat Treating Furnaces (15 MMBtu/Hr, each)

Fede	erally Enforceable Provisos	Regulations
App	licability	
1.	This source is subject to the applicable requirements of ADEM Admin. Code r. 335-3-1603, "Major Source Operating Permits."	ADEM Admin.Code r. 335-3-1603
2.	This unit has an enforceable limit in order to prevent it from being subject to the provisions of ADEM Admin. Code r. 335-3-1404, "Air Permits Authorizing Construction in Clean Air Areas [Prevention of Significant Deterioration]."	ADEM Admin.Code r. 335-3-1404
Emi	ssion Standards	
1.	This source is subject to no additional specific requirements other than those listed in the General Permit Provisos.	N/A
Com	pliance and Performance Test Methods and Procedures	
1.	This source is subject to no additional specific requirements other than those listed in the General Permit Provisos.	N/A
Emi	ssion Monitoring	
1.	This source is subject to no additional specific requirements other than those listed in the General Permit Provisos.	N/A
Rece	ord Keeping and Reporting Requirements	
1.	This source is subject to no additional specific requirements other than those listed in the General Permit Provisos.	N/A

# Summary Page for Two Sand Reclaim Furnaces and Two Reclaim Sand Silos with Two Baghouses (Sharing a Common Stack)

**Permitted** 

**Operating Schedule:** 24 Hrs/day x 7 Days/week x 52 Weeks/yr = 8760 Hrs/yr

Emission Point #	Description	Pollutant	Emission limit	Regulation
008	Two Sand Reclaim Furnaces and Two Reclaim Sand Silos with Two Baghouses (Sharing a Common Stack).	PM	*The lesser of 3.24 lbs/hr or the allowable set by 3.59(P) <sup>0.62</sup>	Anti-PSD 335-3-1404 335-3-404
008	Two Sand Reclaim Furnaces and Two Reclaim Sand Silos with Two Baghouses (Sharing a Common Stack).	VOC	**1.2	Anti-PSD 335-3-1404
008	Two Sand Reclaim Furnaces and Two Reclaim Sand Silos with Two Baghouses (Sharing a Common Stack).	СО	N/A	N/A
008	Two Sand Reclaim Furnaces and Two Reclaim Sand Silos with Two Baghouses (Sharing a Common Stack).	SO <sub>2</sub>	N/A	N/A
008	Two Sand Reclaim Furnaces and Two Reclaim Sand Silos with Two Baghouses (Sharing a Common Stack).	NOx	***	****Anti-PSD 335-3-1404
008	Two Sand Reclaim Furnaces and Two Reclaim Sand Silos with Two Baghouses (Sharing a Common Stack).	Opacity	(See General Proviso 29)	335-3-401(1) SIP

<sup>\*</sup>This limit is for a furnace and silo combined. Each combination would have this limit.

<sup>\*\*</sup>This limit is for each furnace.

<sup>\*\*\*</sup> The natural gas usage is limited for the entire Lost Foam Operation to restrict the NOx emissions.

<sup>\*\*\*\*</sup> Natural gas usage for the Lost Foam Operation shall not exceed the Anti-PSD limit of  $1,374.12 \times 106$  ft3 during any consecutive 12 month period.

## Provisos for Two Sand Reclaim Furnaces and Two Reclaim Sand Silos with Two Baghouses (Sharing a Common Stack)

Fede	rally Enforceable Provisos	Regulations
Appl	icability	
1.	This source is subject to the applicable requirements of ADEM Admin. Code r. 335-3-1603, "Major Source Operating Permits."	ADEM Admin.Code r. 335-3-1603
2.	This source is subject only to Adem Admin Code r. 335-3-404(1) "Control of Particulate Process Industries – General".	ADEM Admin. Code r. 335-3-404(1)
3.	This source is subject to ADEM Admin. Code r. 335-3-401(1), "Control of Particulate Emissions – Visible Emissions".	ADEM Admin. Code r. 335-3-401(1)
4.	These units have an enforceable limit in order to prevent them from being subject to the provisions of ADEM Admin. Code r. 335-3-1404, "Air Permits Authorizing Construction in Clean Air Areas [Prevention of Significant Deterioration]."	ADEM Admin.Code r. 335-3-1404
Emis	sion Standards	
1.	Particulate matter emissions from the stack associated with each system (one furnace and silo) shall not exceed the	ADEM Admin.Code r. 335-3-1404
	lesser of the Anti-PSD limit of 3.24 lbs/hr or the allowable as set by rule 335-3-404	ADEM Admin.Code r. 335-3-404
2.	Volatile organic compounds from each furnace shall not exceed the Anti-PSD limit of 1.2 lbs/hr.	ADEM Admin.Code r. 335-3-1404
Com	pliance and Performance Test Methods and Procedures	
1.	If testing is required, particulate matter(PM) emissions shall be determined in accordance with Method 5 of 40 CFR 60, Appendix A.	ADEM Admin.Code r. 335-3-105
2.	Method 9 of 40 CFR 60, Appendix A, or an equivalent method approved by the Department shall be used in the determination of the opacity of the stack emissions.	ADEM Admin.Code r. 335-3-105
3.	If testing is required, VOC emissions shall be determined in accordance with Method 25a of 40 CFR 60, Appendix A or an alternative method approved by ADEM.	ADEM Admin.Code r. 335-3-105

Fede	erally Enforceable Provisos	Regulations	
Emis	ssion Monitoring		
1.	The facility shall perform a visual check, at least once per week, of the baghouse stack associated with each unit. This check shall be performed by a person familiar with Method 9. If the instantaneous opacity of emissions in excess of 10 % are noted, and are not corrected within a period of 1 hour, then a Method 9 must be performed within 4 hours of the observations. Maintenance shall be performed as needed. Any repairs or observed problems shall be recorded.	ADEM Admin.Code 335-3-1605	r.
2.	The facility shall monitor and record the pressure drop across each baghouse at least once per day. Corrective action must be performed if the pressure drops falls out of the range that is established by the facility.	ADEM Admin.Code 335-3-1605	r.
Reco	ord Keeping and Reporting Requirements		
1.	The facility shall maintain a record of all inspections, to include visible observations and Method 9 observations performed to satisfy the requirements of periodic monitoring. This shall include all problems observed and corrective actions taken. Each record shall be maintained for a period of 5 years.	ADEM Admin.Code 335-3-1605	r.
2.	If a visible emission observation is required using 40 CFR Part 60, Appendix A, Method 9, the results will be documented using an ADEM visible emissions observation report and the cause and corrective action taken will be documented in a form suitable for inspection.	ADEM Admin.Code 335-3-16.05	r.
3.	The facility shall maintain a record of the pressure drop across the baghouse required under "Emission Monitoring". This shall include all problems observed and corrective actions taken. Each record shall be maintained for a period of 5 years.		r.

## Summary Page for Two Natural Gas-Fired Boilers (One 32.6 MMBtu/Hr and One 35 MMBtu/hr)

Permitted

**Operating Schedule:** 24 Hrs/day x 7 Days/week x 52 Weeks/yr = 8760 Hrs/yr

Emission Point #	Description	Pollutant	Emission limit	Regulation
009	Two Natural Gas-Fired Boilers (32.6 MMBtu & One 35 MMBtu)	PM	1.38(H)- <sup>0.44</sup>	SIP 335-3-403(1)
009	Two Natural Gas-Fired Boilers (32.6 MMBtu & One 35 MMBtu)	Opacity	(See General Proviso 29)	335-3-401(1) SIP
009	Two Natural Gas-Fired Boilers (32.6 MMBtu & One 35 MMBtu)	СО	N/A	N/A
009	Two Natural Gas-Fired Boilers (32.6 MMBtu & One 35 MMBtu)	SO <sub>2</sub>	N/A	N/A
009	Two Natural Gas-Fired Boilers (32.6 MMBtu & One 35 MMBtu)	NOx	**	*Anti-PSD 335-3-1404

<sup>\*</sup> The natural gas usage is limited for the entire Lost Foam Operation to restrict the NO<sub>x</sub> emissions.

<sup>\*\*</sup> Natural gas usage for the Lost Foam Operation shall not exceed the Anti-PSD limit of  $1,374.12 \times 10^6 \text{ ft}^3$  during any consecutive 12 month period.

## Provisos for Two Natural Gas-Fired Boilers (One 32.6 MMBtu/Hr and One 35 MMBtu/hr)

Fede	rally Enforceable Provisos	Regulations
Appli	cability	
1.	This source is subject to the applicable requirements of ADEM Admin. Code R. 335-3-1603, "Major Source Operating Permits."	ADEM Admin.Code r. 335-3-1603
2.	This unit has an enforceable limit in order to prevent it from being subject to the provisions of ADEM Admin. Code R. 335-3-1404, "Air Permits Authorizing Construction in Clean Air Areas [Prevention of Significant Deterioration]."	ADEM Admin.Code r. 335-3-1404
3.	This source is subject to the applicable requirements of 40 CFR Part 60 Subpart Dc, "Standards of Performance for Small Industrial-Commercial-Institutional Steam Generating Units".	40 CFR Part 60 Subpart Dc
Emis	sion Standards	
1.	Particulate matter emissions from these units shall not exceed the allowable as set by ADEM Admin.Code r. 335-3-404.	ADEM Admin.Code r. 335-3-404
Comp	oliance and Performance Test Methods and Procedures	
1.	If testing is required, particulate matter(PM) emissions shall be determined in accordance with Method 5 of 40 CFR 60, Appendix A.	ADEM Admin.Code r. 335-3-105
2.	Method 9 of 40 CFR 60, Appendix A, or an equivalent method approved by the Department shall be used in the determination of the opacity of the stack emissions.	ADEM Admin.Code r. 335-3-105
Emis	sion Monitoring	
1.	This source is subject to no additional specific requirements other than those listed in the General Permit Provisos.	N/A
Reco	rd Keeping and Reporting Requirements	
1.	The owner or operator shall record and maintain records of the amount of fuel that is combusted during each month prorated for each boiler. The records shall be maintained for at least 5 years.	40 CFR Part 60, Subpart Dc.68.48c(g) Determination Detail Control #: 0300113

# Summary Page for 4 Casting Line Holding Furnaces (2 furnaces on each line) (one 7 metric ton per line and one 4 metric ton per line).

Permitted

**Operating Schedule:** 24 Hrs/day x 7 Days/week x 52 Weeks/yr = 8760 Hrs/yr

Emission Point #	Description	Pollutant	Emission limit	Regulation
010	4 Casting Line Holding Furnaces (2 furnaces on each line)(one 7 metric ton per line and one 4 metric ton per line)	PM	***The lesser of 0.76 lbs/hr or the allowable set by 3.59(P) <sup>0.62</sup>	Anti-PSD 335-3-1404 335-3-404
010	4 Casting Line Holding Furnaces (2 furnaces on each line)(one 7 metric ton per line and one 4 metric ton per line)	Opacity	(See General Proviso 29)	335-3-401(1) SIP
010	4 Casting Line Holding Furnaces (2 furnaces on each line)(one 7 metric ton per line and one 4 metric ton per line)	СО	N/A	N/A
010	4 Casting Line Holding Furnaces (2 furnaces on each line)(one 7 metric ton per line and one 4 metric ton per line)	SO <sub>2</sub>	N/A	N/A
010	4 Casting Line Holding Furnaces (2 furnaces on each line)(one 7 metric ton per line and one 4 metric ton per line)	NOx	**	*Anti-PSD 335-3-1404

<sup>\*</sup> The natural gas usage is limited for the entire Lost Foam Operation to restrict the  $NO_x$  emissions.

<sup>\*\*</sup> Natural gas usage for the Lost Foam Operation shall not exceed the Anti-PSD limit of  $1,374.12 \times 10^6$  ft<sup>3</sup> during any consecutive 12 month period.

<sup>\*\*\*</sup>All the furnaces share the limit of 0.76 lbs/hr.

# Provisos for 4 Casting Line Holding Furnaces (2 furnaces on each line) (one 7 metric ton per line and one 4 metric ton per line).

Fede	rally Enforceable Provisos	Regulations
Appl	icability	
1.	This source is subject to the applicable requirements of ADEM Admin. Code r. 335-3-1603, "Major Source Operating Permits."	ADEM Admin. Code r. 335-3-1603
2.	This unit has an enforceable limit in order to prevent it from being subject to the provisions of ADEM Admin. Code r. 335-3-1404, "Air Permits Authorizing Construction in Clean Air Areas [Prevention of Significant Deterioration]."	ADEM Admin. Code r. 335-3-1404
3.	This source is subject only to Adem Admin Code r. 335-3-404(1) "Control of Particulate Process Industries – General".	ADEM Admin. Code r. 335-3-404(1)
4.	This source is subject to ADEM Admin. Code r. 335-3-401(1), "Control of Particulate Emissions – Visible Emissions".	ADEM Admin. Code r. 335-3-401(1)
Emis	sion Standards	
1.	Particulate matter emissions from these units combined shall not exceed the lesser of the Anti-PSD limit of 0.76 lbs/hr or the allowable as set by rule 335-3-404	ADEM Admin. Code r. 335-3-1404 ADEM Admin. Code r. 205 2.4 0.4
Com	pliance and Performance Test Methods and Procedures	335-3-404
	<del>-</del>	ADEM Admin Codo r
1.	If testing is required, particulate matter(PM) emissions shall be determined in accordance with Method 5 of 40 CFR 60, Appendix A.	ADEM Admin.Code r. 335-3-105
2.	Method 9 of 40 CFR 60, Appendix A, or an equivalent method approved by the Department shall be used in the determination of the opacity of the stack emissions.	ADEM Admin.Code r. 335-3-105
		I

Fede	erally Enforceable Provisos	Regulations
Emis	ssion Monitoring	
1.	The facility shall perform a visual check, at least once per week, of the stacks associated with these units. This check shall be performed by a person familiar with Method 9. If the instantaneous opacity of visible emissions in excess of 10% are noted, and are not corrected within a period of 1 hour, then a Method 9 must be performed within 4 hours	ADEM Admin. Code r. 335-3-1605
	of the observations. Maintenance shall be performed as needed. Any repairs or observed problems shall be recorded.	
Reco	ord Keeping and Reporting Requirements	
1.	The facility shall maintain a record of all inspections, to include visible observations and Method 9 observations performed to satisfy the requirements of periodic monitoring. This shall include all problems observed and corrective actions taken. Each record shall be maintained for a period of 5 years.	ADEM Admin. Code r. 335-3-1605
2.	If a visible emission observation is required using the 40 CFR, Part 60, Appendix A, Method 9, the results will be documented using an ADEM visible emissions observation report and the cause and corrective action taken will be documented in a form suitable for inspection.	ADEM Admin. Code r. 335-3-1605

## **Summary Page for Sixteen Die-Casting Lines**

Permitted

**Operating Schedule:** 24 Hrs/day x 7 Days/week x 52 Weeks/yr = 8760 Hrs/yr

Emission Point #	Description	Pollutant	Emission limit	Regulation
013	Sixteen Die-Casting Lines	PM	3.59(P) <sup>0.62</sup>	SIP 335-3-404
013	Sixteen Die-Casting Lines	VOC	N/A	N/A
013	Sixteen Die-Casting Lines	Opacity	(See General Proviso 29)	335-3-401(1) SIP

## **Provisos for Sixteen Die-Casting Lines**

Fede	erally Enforceable Provisos	Regulations
App	licability	
1.	This source is subject to the applicable requirements of ADEM Admin. Code r. 335-3-1603, "Major Source Operating Permits."	ADEM Admin.Code r. 335-3-1603
2.	The conditions in this section do not apply to Unit 16 until the unit has been constructed and been given Temporary Authorization to Operate. The unit shall not operate until a written request has been submitted to the Department and the Department has granted the unit authorization to operate.	
Emi	ssion Standards	
1.	This source is subject to no additional specific requirements other than those listed in the General Provisos.	N/A
Com	pliance and Performance Test Methods and Procedures	
1.	If testing is required, particulate matter(PM) emissions shall be determined in accordance with Method 5 of 40 CFR 60, Appendix A.	ADEM Admin.Code r. 335-3-105
2.	Method 9 of 40 CFR 60, Appendix A, or an equivalent method approved by the Department shall be used in the determination of the opacity of the stack emissions.	ADEM Admin.Code r. 335-3-105
3.	If testing is required, VOC emissions shall be determined in accordance with Method 25a of 40 CFR 60, Appendix A or an alternative method approved by ADEM.	ADEM Admin.Code r. 335-3-105
Emi	ssion Monitoring	
1.	This source is subject to no additional specific requirements other than those listed in the General Provisos.	N/A
Rece	ord Keeping and Reporting Requirements	
1.	This source is subject to no additional specific requirements other than those listed in the General Provisos.	N/A

### Summary Page for Sixteen Die-Casting Line Holding Furnaces

Permitted

**Operating Schedule:** 24 Hrs/day x 7 Days/week x 52 Weeks/yr = 8760 Hrs/yr

Emission Point #	Description	Pollutant	Emission limit	Regulation
014	Sixteen Die-Casting Line Holding Furnaces	PM	*The lesser of 2.28 lbs/hr or the allowable set by 3.59(P) <sup>0.62</sup>	Anti-PSD 335-3-1404 335-3-404
014	Sixteen Die-Casting Line Holding Furnaces	Opacity	(See General Proviso 29)	335-3-401(1) SIP

<sup>\*2.28</sup> lbs/hr is a shared limit for all Sixteen die-casting line holding furnaces.

## **Provisos for Sixteen Die-Casting Line Holding Furnaces**

Fede	rally Enforceable Provisos	Regulations
Appl	icability	
1.	This source is subject to the applicable requirements of ADEM Admin. Code r. 335-3-1603, "Major Source Operating Permits."	Rule 335-3-1603
2.	This source is subject only to Adem Admin Code r. 335-3-404(1) "Control of Particulate Process Industries – General".	ADEM Admin. Code r. 335-3-404(1)
3.	This source is subject to ADEM Admin. Code r. 335-3-401(1), "Control of Particulate Emissions – Visible Emissions".	ADEM Admin. Code r. 335-3-401(1)
4.	This unit has an enforceable limit in order to prevent it from being subject to the provisions of ADEM Admin. Code r. 335-3-1404, "Air Permits Authorizing Construction in Clean Air Areas [Prevention of Significant Deterioration]."	Rule 335-3-1404
Emis	sion Standards	
1.	Particulate matter emissions from the units combined shall not exceed the lesser of the Anti-PSD limit of 2.28 lbs/hr or	ADEM Admin.Code r. 335-3-1404
	the allowable as set by ADEM Admin.Code r. 335-3-404	ADEM Admin.Code r. 335-3-404
Com	pliance and Performance Test Methods and Procedures	
1.	If testing is required, particulate matter(PM) emissions shall be determined in accordance with Method 5 of 40 CFR 60, Appendix A.	ADEM Admin.Code r. 335-3-105
2.	Method 9 of 40 CFR 60, Appendix A, or an equivalent method approved by the Department shall be used in the determination of the opacity of the stack emissions.	ADEM Admin.Code r. 335-3-105
Emis	sion Monitoring	
1.	This source is subject to no additional specific requirements other than those listed in the General Provisos.	N/A
Recor	d Keeping and Reporting Requirements	
1.	This source is subject to no additional specific requirements other than those listed in the General Provisos.	N/A

## **Summary Page for Heat Treat Furnace**

Permitted

**Operating Schedule:** 24 Hrs/day x 7 Days/week x 52 Weeks/yr = 8760 Hrs/yr

Emission Point #	Description	Pollutant	Emission limit	Regulation
015	Heat Treat Furnace	PM	The lesser of 1.0 lbs/hr or the allowable set by 3.59(P) <sup>0.62</sup>	Anti-PSD 335-3-1404 335-3-404
015	Heat Treat Furnace	Opacity	(See General Proviso 29)	335-3-401(1) SIP

### **Provisos for Heat Treat Furnace**

Fede	rally Enforceable Provisos	Regulations
Appl	icability	
1.	This source is subject to the applicable requirements of ADEM Admin. Code R. 335-3-1603, "Major Source Operating Permits."	Rule 335-3-1603
2.	This source is subject only to Adem Admin Code r. 335-3-404(1) "Control of Particulate Process Industries – General".	ADEM Admin. Code r. 335-3-404(1)
3.	This source is subject to ADEM Admin. Code r. 335-3-401(1), "Control of Particulate Emissions – Visible Emissions".	ADEM Admin. Code r. 335-3-401(1)
4.	This unit has an enforceable limit in order to prevent it from being subject to the provisions of ADEM Admin. Code R. 335-3-1404, "Air Permits Authorizing Construction in Clean Air Areas [Prevention of Significant Deterioration]."	Rule 335-3-1404
Emis	sion Standards	
1.	Particulate matter emissions from the unit shall not exceed the lesser of the Anti-PSD limit of 1.0 lbs/hr or the allowable as set by rule 335-3-404.	Rule 335-3-1404 Rule 335-3-404
Com	pliance and Performance Test Methods and Procedures	
1.	If testing is required, particulate matter(PM) emissions shall be determined in accordance with Method 5 of 40 CFR 60, Appendix A.	ADEM Admin.Code r. 335-3-105
2.	Method 9 of 40 CFR 60, Appendix A, or an equivalent method approved by the Department shall be used in the determination of the opacity of the stack emissions.	ADEM Admin.Code r. 335-3-105
Emis	sion Monitoring	
1.	The facility shall perform a visual check, at least once per week, of the stack associated with this unit. This check shall be performed by a person familiar with Method 9. If the instantaneous opacity of emissions in excess of 10% are noted, and are not corrected within a period of 1 hour, then a Method 9 must be performed within 4 hours of the observations. Maintenance shall be performed as needed. Any repairs or observed problems shall be recorded.	ADEM Admin.Code r. 335-3-1605

Fede	erally Enforceable Provisos	Regulations
Reco	rd Keeping and Reporting Requirements	
1.	The facility shall maintain a record of all inspections, to include visible observations and Method 9 observations performed to satisfy the requirements of periodic monitoring. This shall include all problems observed and corrective actions taken. Each record shall be maintained for a period of 5 years.	ADEM Admin. Code r. 335-3-16.05
2.	If a visible emission observation is required using the 40 CFR, Part 60, Appendix A, Method 9, the results will be documented using an ADEM visible emissions observation report and the cause and corrective action taken will be documented in a form suitable for inspection.	ADEM Admin.Code r. 335-3-16.05

#### Summary Page for Two Primary Aluminum Holding/Melting Furnaces (One 80-ton and One 75-ton) in the HP Die Cast Operation

Permitted

**Operating Schedule:** 24 Hrs/day x 7 Days/week x 52 Weeks/yr = 8760 Hrs/yr

Emission Point #	Description	Pollutant	Emission limit	Regulation
016	Two Primary Holding Furnaces (80 metric ton & 75 metric ton)	PM	*The lesser of 6.0 lbs/hr or the allowable set by rule 3.59(P) <sup>0.62</sup>	Anti-PSD 335-3-1404 335-3-404
016	Two Primary Holding Furnaces (80 metric ton & 75 metric ton)	Opacity	(See General Proviso 29)	335-3-401(1) SIP

<sup>\*</sup>Each Furnace has the limit of 6.0 lbs/hr.

### Provisos for Two Primary Aluminum Holding/Melting Furnaces (one 80 metric ton and one 75 metric ton) in the HP Die Cast Operation

Fede	rally Enforceable Provisos	Regulations
Appl	icability	
1.	This source is subject to the applicable requirements of ADEM Admin. Code r. 335-3-1603, "Major Source Operating Permits."	ADEM Admin. Code r. 335-3-1603
2.	This source is subject only to Adem Admin Code r. 335-3-404(1) "Control of Particulate Process Industries – General".	ADEM Admin. Code r. 335-3-404(1)
3.	This source is subject only to Adem Admin Code r. 335-3-404(1) "Control of Particulate Process Industries – General".	ADEM Admin. Code r. 335-3-404(1)
4.	These units have an enforceable limit in order to prevent them from being subject to the provisions of ADEM Admin. Code r. 335-3-1404, "Air Permits Authorizing Construction in Clean Air Areas [Prevention of Significant Deterioration]."	ADEM Admin. Code r. 335-3-1404
Emis	ssion Standards	
1.	Particulate matter emissions from each unit shall not exceed the lesser of the Anti-PSD limit of 6.0 lbs/hr or the	ADEM Admin. Code r. 335-3-1404
	allowable as set by rule 335-3-404	ADEM Admin. Code r. 335-3-404
Com	pliance and Performance Test Methods and Procedures	
1.	EPA Reference Method 9 of 40 CFR (Latest Edition) Part 60 or alternative approved by the Department will be used in the determination of the opacity of the stack emissions.	ADEM Admin. Code r. 335-3-105
2.	EPA Reference Method 5 of Appendix A of CFR; Title 40, Part 60 (Latest Edition) or alternative approved by the Department will be used for any testing conducted to determine compliance with particulate matter emissions.	ADEM Admin. Code r. 335-3-105
Emis	ssion Monitoring	
1.	The facility shall perform a visual check, at least once per week, of the stack associated with each unit. This check shall be performed by a person familiar with Method 9. If visible emissions in excess of 10% opacity are noted, and are not corrected within a period of 1 hour, then a Method 9 must be performed within 4 hours of the observations.	ADEM Admin. Code r. 335-3-1605

Federally Enforceable Provisos		Regulations
	Maintenance shall be performed as needed. Any repairs or observed problems shall be recorded.	
Recor	rd Keeping and Reporting Requirements	
1.	The facility shall maintain a record of all inspections, to include visible observations and Method 9 observations performed to satisfy the requirements of periodic monitoring. This shall include all problems observed and corrective actions taken. Each record shall be maintained for a period of 5 years.	ADEM Admin. Code r. 335-3-1605
2.	If a visible emission observation is required using the 40 CFR, Part 60, Appendix A, Method 9, the results will be documented using an ADEM visible emissions observation report and the cause and corrective action taken will be documented in a form suitable for inspection.	ADEM Admin. Code r. 335-3-1605